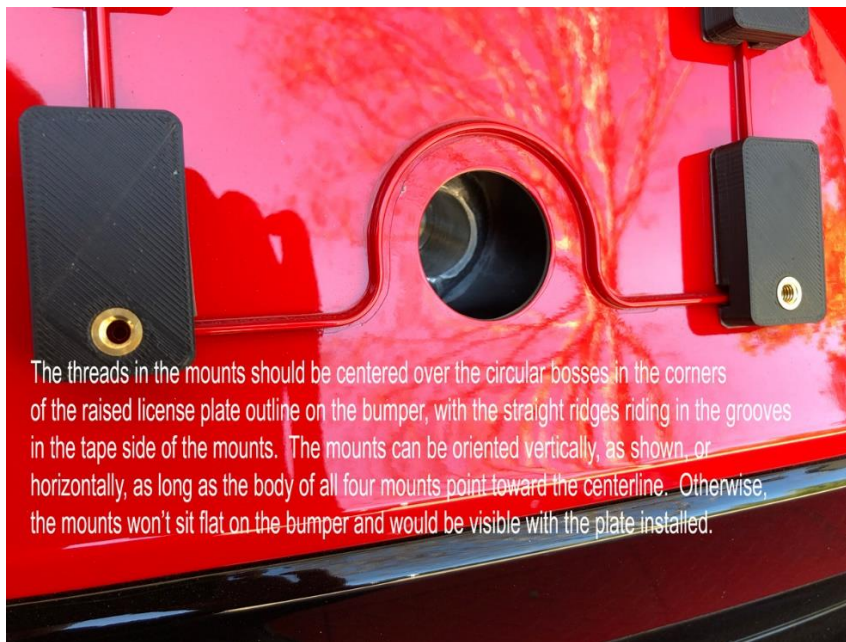


## 991 Rear License Plate Mounts (USA)

**Screws and Washers.** For reference, the kit comes with M6 x 1.0 x 10mm screws and matching washers. If you use your own screws for any reason (e.g., to change the color or to accommodate an extra thick license plate frame) first test to ensure that the screws do not extend past the end of the brass threads on the tape-side of the mounts as installed. If the screws are too long, they will run into the bumper, potentially scratching it, and prevent the mounts from sitting flush against the car.

**Over-torque Warning.** Use a Phillips screwdriver and hand-tighten. Ratchets and power tools can apply more force than needed and cause problems. If you use a ratchet or other tool capable of high torque, set the screws to no more than 42 inch pounds. **Never use Loctite.** A tiny drop of Elmer's glue can be used on the threads if you are having problems keeping the screws tight.

**Placing the Mounts on the Car.** Peel the red film off the adhesive tape and place the mounts on the car one at a time. Don't attach the mounts to the plate/frame and try to press the whole thing on the bumper at once, as it's very difficult to make everything line up that way. Place the mounts so the brass threads are aligned over the circular bosses on the bumper, and the grooves in the mount straddle the ridged outline in the bumper. The body of the mounts should point upward on the bottom mounts, and point downward on the upper mounts, so that the mounts sit flat against the bumper and are not visible once the plate is installed. Don't press so hard that you flex the bumper excessively. Once all four mounts are in place, you can install the license plate and frame with the supplied screws and washers.



The threads in the mounts should be centered over the circular bosses in the corners of the raised license plate outline on the bumper, with the straight ridges riding in the grooves in the tape side of the mounts. The mounts can be oriented vertically, as shown, or horizontally, as long as the body of all four mounts point toward the centerline. Otherwise, the mounts won't sit flat on the bumper and would be visible with the plate installed.

### Important Adhesion Tips:

1. Clean the bumper with an auto-safe wax and silicon remover, followed by rubbing alcohol, before applying the mounts to the car.
2. Make sure your plate is as flat as possible. A bowed or warped plate can pull one or more of the mounts off the car over time. If you aren't able to make your plate flat, use washers or spacers as needed between the mounts and the plate, so the plate is not pulling on any of the mounts.

### Important terms:

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